

E1EX LEAD SEAL

Ex db IIC, Ex eb IIC, Ex tb IIIC, Ex nR IIC

CABLE GLAND WITH DELUGE SEAL for Lead Sheathed Armoured Cable

Features and Benefits

- For use indoors, outdoors Group II, III, Zone 1, 2, 21 and 22 hazardous areas.
- Two-part handling, no loose parts.
- Provides 360° earthing to lead sheath.
- Freely rotating captive cone ring, providing an armour clamp and earth bond without twisting the armour wires.
- Freely rotating captive cone and inspectible cone ring an armour clamp and earth bond for steel wire armour.
- With an internal deluge seal as standard.
- Factory fitted a specially formulated elastomeric seal for Built-in Safety™, lead seals on the lead sheath to IP65/66/68.
- Precision manufactured from high-quality brass (Marine Grade Electroless Nickel Plated™) available in stainless steel 316/316L on request.
- Supplied with a thread sealing gasket (parallel threads only).

Technical Data

Type:	E1EX Lead Seal
Gland Material:	Brass (Marine Grade Electroless Nickel Plated™), Stainless Steel 316/316L
Seal Material:	Standard Thermoset Elastomer or Extreme Temperature Seals and Lead
Sealing Gasket Material:	HDPE, Nylon 66 or PTFE
Cable Type:	Steel Wire Armour, Lead Sheath
Armour Clamping:	Rotating Captive Cone and Inspectible Cone Ring
Sealing Area:	Inner Lead Sheath, Outer Sheath and Deluge Seal
Optional Accessories:	Adaptor, Reducer, Earth Tag, Locknut, Serrated Washer and Shroud
Note:	The installer should ensure that the materials are suitable for the installation environment.

Standards and Certifications

Equipment Protection Levels:	IECEX/INMETRO: Ex db IIC Gb, Ex eb IIC Gb, Ex nR IIC Gc, Ex tb IIIC Db ATEX/UKEX: 2, II 2GD, II 3G, Ex db IIC Gb, Ex eb IIC Gb, Ex nR IIC Gc TR CU: II 1Ex d IIC Gb X / 1Ex e IIC Gb X / 2Ex nR IIC Gb X / Ex tb IIIC Db X
Continuous Operating Temp:	Standard Seals: -60°C to +95°C/100°C (HDPE/Nylon Sealing Gasket) Extreme Temp. Seals: -60°C to +160°C (PTFE Sealing Gasket)
Conformance:	Standard: Certificate: IEC/BS EN 62444 CML 14CA364
IEC/BS EN	IEC 60079 Part 0, 1, 7, 15, 31 IECEx CML 18.0018X
IECEX	EN 60079 Parts 0, 1, 7, 31 CML 16ATEX1001X
ATEX	EN 60079 Part 0, 15 CML 16ATEX4002X
UKEX	BS EN 60079 Part 0, 1, 7, 31 CML 21UKEX1011X
TR CU (Russia)	BS EN 60079 Part 0, 15 CML 21UKEX4006X
CNEX (Chinese)	ГОСТ 31610, 15, ГОСТ IEC 60079-1 EA3 RC C-ZA-HA91.B.00245/21
SANS	GB 3836.1, GB3936.2, GB3836.3 GB12476.1, GB12476.5 CNEC 21.3387X
IP65/68 100m - Parallel	SANS/IEC 60079 Part 0, 1, 7, 15, 31 CNEC CCC 2021312313000396
IP65/66 - Tapered	IEC 60529 MASC MS/13-028X
IP68 - Tapered and approved grease Deluge Protection	IEC 60529 DTS-01 CML 15Y728
Corrosion Protection	ASTM B117-11, BS EN ISO 3231 IECEx CML 18.0018X
Marine ABS	IEC 60079 Part 0, 1, 7, 15, 31, IEC 60529 ABS 20-1952706-1-PDA
DNV-GL	IEC 60079 Part 0, 1, 7, IEC 60529 DNV-GL TAE0000010
EMC Compatible	EN 55011-2009, EN 55022-2010 SGS EMC197708/1



Conditions for Safe Use - X

- The cable glands shall only be used where the temperature, at the point of entry, is between -60°C to +95°C (standard seal & HDPE sealing gasket), -60°C to +100°C (standard seal and Nylon sealing gasket) or -60°C to +160°C (extreme temp. seal & PTFE sealing gasket) depending on the seal and the gasket used.

Note: According to IEC 60079-14, 10.6.2: An Ex d gland will only maintain Ex d integrity when used with substantially round, compact and filled cable. If not a CCG VORTEX® or QuickStop-Ex® barrier gland should be used.

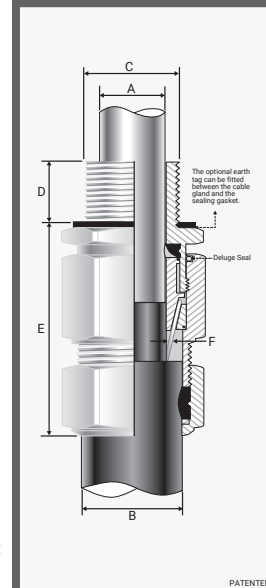
Product Code	Gland Size Reference	Metric Entry Thread		NPT Entry Thread		Cable Detail		Max Length 'E'	Armour Dia		Hexagonal Detail		Installation Torque Value Nm		
		'C'	Min 'D'	'C'	Min 'D'	Lead Sheath			Min 'F'	Max 'F'	Max 'Flats'	Max 'Crns'			
						Min 'A'	Max 'A'								
052300-LS	00-20ss	M20x1.5	15	1/2 3/4	15	3.0	8.0	8.0	13.5	53.0	0.20	24/27	27/30	35.0	
0523-0-LS	0-20s	M20x1.5	15	1/2 3/4	15	8.0	12.0	11.5	16.0	53.0	0.20	1.25	24/27	27/30	35.0
052301-LS	1-20	M20x1.5	15	1/2 3/4	15	11.0	15.0	14.5	20.5	56.0	0.20	1.25	27	30	35.0
052302-LS	2-25s	M25x1.5	15	3/4 1	15/19	13.0	16.5	16.0	24.5	60.0	0.20	1.60	35	39	50.0
052302-L	2-25	M25x1.5	15	3/4 1	15/19	13.0	16.5	20.5	26.5	60.0	0.20	1.60	35	39	50.0
052333-LS	3s-32s	M32x1.5	15	1 1/4 1 1/2	19	16.0	19.0	23.0	30.5	66.0	0.20	2.00	42	47	70.0
052303-LS	3-32	M32x1.5	15	1 1/4 1 1/2	19	18.0	20.5	26.5	33.5	66.0	0.20	2.00	42	47	70.0
052344-LS	4s-40s	M40x1.5	15	1 1/2 1 3/4	19/21	20.5	25.0	30.0	39.5	78.0	0.30	2.00	52	59	90.0
052304-LS	4-40	M40x1.5	15	1 1/2 1 3/4	19/21	25.0	29.0	33.0	42.5	78.0	0.30	2.00	52	59	90.0
052355-LS	5s-50s	M50x1.5	15	1 1/2 1 3/4	21	28.5	34.0	34.0	47.5	87.0	0.40	2.50	65	73	100.0
052305-LS	5-50	M50x1.5	15	1 1/2 1 3/4	21	33.5	36.0	42.5	52.5	87.0	0.40	2.50	65	73	100.0
052366-LS	6s-63s	M63x1.5	15	2 1/2 2 1/4	21/30	35.5	39.0	45.5	60.5	110.0	0.40	2.50	80	90	120.0
052306-LS	6m-63m	M63x1.5	15	2 1/2 2 1/4	21/30	38.5	42.0	52.5	65.5	110.0	0.40	2.50	80	90	120.0
052306-L	6-63	M63x1.5	15	2 1/2 2 1/4	21/30	41.5	44.0	52.5	65.5	110.0	0.40	2.50	80	90	120.0
052377-LS	7s-75s	M75x1.5	15	2 1/2 2 3/4	30/32	43.0	49.0	57.0	72.5	118.0	0.40	3.15	96	108	120.0
052307-LS	7m-75m	M75x1.5	15	2 1/2 2 3/4	30/32	49.0	56.0	65.5	78.0	118.0	0.40	3.15	96	108	120.0
052307-L	7-75L	M75x1.5	15	2 1/2 2 3/4	30/32	56.0	59.0	65.5	78.0	118.0	0.40	3.15	96	108	120.0
052308-LS	8-80	M80x2.0	15	3 3/4 3	32	59.0	66.0	65.0	77.5	175.0	2.50	3.15	96	108	120.0
052399-LS	9s-90s	M90x2.0	15	3 3/4 3 1/2	32/33	66.0	73.0	73.0	86.5	184.0	3.00	4.00	111	125	120.0
052309-LS	9-90	M90x2.0	15	3 3/4 3 1/2	32/33	73.0	79.0	82.0	90.5	184.0	3.00	4.00	111	125	120.0
052310-LS	10-100	M100x2.0	15	3 3/4 4	33/34	78.0	88.0	91.0	100.0	189.0	3.00	4.00	125	141	120.0
052311-LS	11-115	M115x2.0	15	4 3/4 4	34	86.0	96.0	100.0	114.0	189.0	3.00	4.00	135	152	175.0
052312-LS	12-120	M120x2.0	15	-	-	96.0	100.0	103.0	118.0	189.0	3.00	4.00	140	158	175.0
052313-LS	13-130	M130x2.0	15	-	-	100.0	112.0	113.0	129.0	189.0	3.00	4.00	146	164	175.0

All dimensions except NPT are in mm. Exact dimensions of the cable lead sheath must be submitted to CCG before ordering. Intermediate thread sizes are available on request. NPT threads should be tightened 'wrench tight'.

EU / UK Declaration of Conformity

I, the undersigned, declare that the product referred to in this document fulfils the essential Health and Safety requirements set out in Annex II of ATEX Directive 2014/34/EU and SI 2016 No. 1107 and the following standards: EN60079-0:2018, EN 60079-1:2014, EN 60079-7:2015 + A1:2018 and EN 60079-31:2014

Geoff Mood
Geoff Mood - Technical Director
Notified body: CML B.V. Hoogpoorddreef 15, 1101BA, Netherlands. Notified Body Number 2776
UK Approved body: CML Ltd. Unit 1, Newport Business Park, CH65 4LZ, UK. UK Approved Body Number 2503



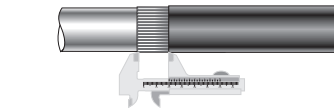
Metric Illustration

E1EX LEAD SEAL Ex db IIC, Ex eb IIC, Ex tb IIIC, Ex nR IIC

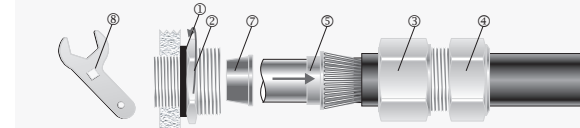
ENCLOSURES AND EQUIPMENT TO WHICH CABLE GLANDS ARE FITTED-

- Must be made from materials which are compatible with the cable gland materials.
 - Have a sealing area around the cable gland entry point with a surface roughness < Ra 6.3 µm.
 - Have entries that are perpendicular to the enclosure face in the area where the cable gland will seal to within 2.5°.
 - Be sealed using the supplied sealing gasket (parallel threads) or by fully tightening into a threaded entry (tapered threads). Note that for tapered threads the IP rating can be improved to IP68 with the use of a suitable thread sealant.
- MUST HAVE THREADED ENTRIES**
- The same thread size as the cable gland. (Thread adapters should be used to correct any mismatch).
 - With a thread tolerance of metric class '6H' or equivalent.
 - Where the thread length is a minimum of 10mm for Ex d applications or 3mm for all other applications.
- OR CLEARANCE HOLES (not Ex d)**
- Where the hole size is the thread nominal size with a tolerance of +0.1 to +0.7mm. (e.g. the clearance hole for an M20 thread will have a diameter between 20.1mm and 20.7mm).
 - Through material that is between 1mm and 12mm thick. (Thicker materials can be accommodated using glands with extended entry threads.)

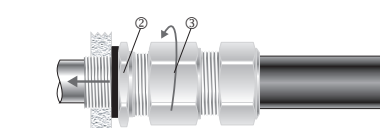
Gland Size	Armour Length	Gland Size	Armour Length	Gland Size	Armour Length
00-16ss	20.0	3-32	30.0	6m-63m	45.0
00-20ss	20.0	4s-40s	30.0	6L-63L	45.0
0-20s	20.0	4-40	30.0	7s-75s	50.0
1-20	25.0	5s-50s	35.0	7m-75m	50.0
2-25	25.0	5-50	35.0	7L-75L	50.0
3s-32s	30.0	6s-63s	45.0		



1. Cut back the cable outer sheath to expose the armour to a length as per the table above. Cut back the inner sheath to just before the armouring to expose lead sheath.

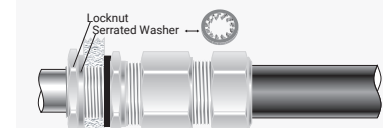


2. To maintain IP66/68 ensure the gasket ① is in place. Screw the gland unit onto the apparatus. Tighten the inner ② to installation torque using a CCG Spanner ⑧. Pass the cable end through the outer nut ④ and the body ③ over the cable. Splay the armour wires over the cone ⑤. Pass the lead seal ⑦ over the lead sheath.

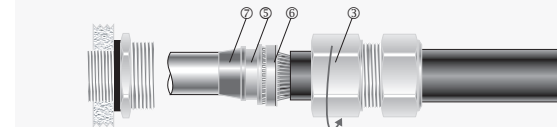


3. Pass the cable end through the inner ② and tighten the body ③ onto the inner ② to lock the armour between the cone ⑤ and the cone ring ⑥.

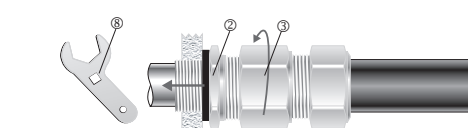
Alternative installation through an unthreaded entry.



If the apparatus is untapped use a locknut.



4. Unscrew the body ③ and check that lead seal ⑦ has bonded onto the lead of the cable (lead seal must be tight). Check that the armour has locked between the cone ⑤ and the cone ring ⑥ (O-Ring on the cone ring ⑥ is sacrificial).



5. Pass the cable end through the inner ② and tighten the body ③ onto the inner ② to the installation torque using a CCG Spanner ⑧. The deluge seal will engage automatically as the body is tightened onto the inner ②.



6. Tighten the outer nut ④ to produce a moisture proof seal by turning until the seal makes contact with outer sheath of cable and then make one full turn.



YouTube Instruction Video: <http://youtu.be/g6YWQzr2tH8>